

269A9247

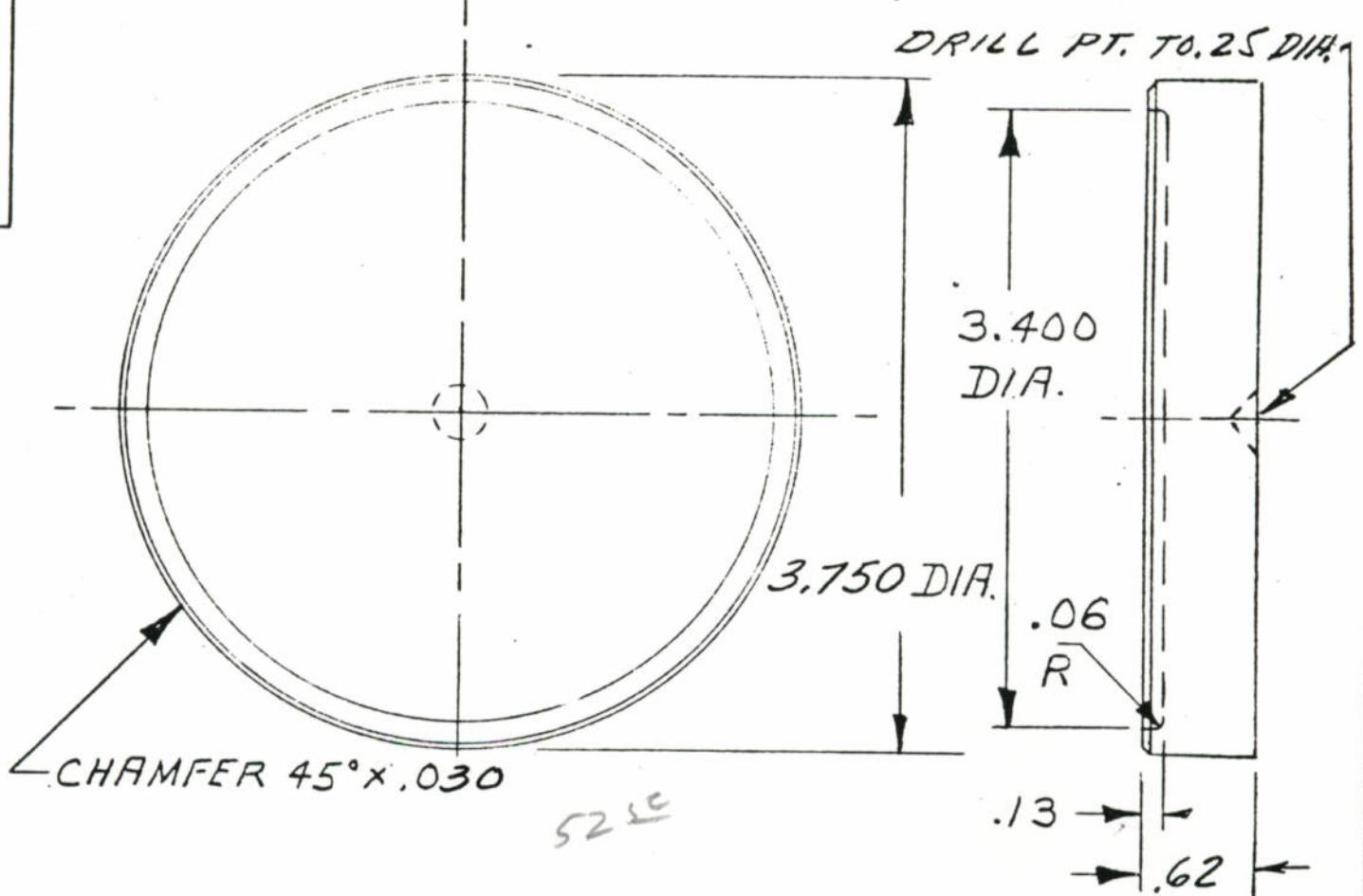
PRODUCTION REVISIONS

SYM

DESCRIPTION

DATE

APP'D



4. FOR INSTALLATION OF 269A5050-6 CONE USE THIS TOOL IN CONJUNCTION WITH 269A9248.

3. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)

2. PARCO-LUBRIZE PER HP 4-7

1. ALL MACHINED SURFACES $\sqrt{250}$ FINISH.

NOTES: UNLESS OTHERWISE SPECIFIED

SHOP COPY

auto 52 SC

3 $\frac{3}{16}$ DIA. x .62		AISI 1020	OR EQUIV.	STL. BAR	COMM
REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
UNLESS OTHERWISE SPECIFIED	DRWN	PAGLOW	7-1/8 .62	PLUG - 269A5050	HUGHES TOOL COMPANY
DIMENSIONAL TOLERANCES 3 PLACE DECIMAL $\pm .010$	CHK'D	10-3-62		-10 # 269A5050-	
2 PLACE DECIMAL $\pm .03$	APP'D	Value	11-1/64	6 CONES INSTAL	AIRCRAFT DIVISION
ANGULAR $\pm 0^{\circ}30'$	APP'D	Keyway	11-1/64	TOOL-ARBOR PRESS	CULVER CITY, CALIFORNIA
DIMENSIONS TO BE MET BEFORE PLATING.	APP'D				
CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS— .093 RADIUS ON GREATER THAN 1.250 DIA.	APP'D			SCALE FULL	269A9247
	APP'D				CODE 02731 SHEET 1 OF 1